



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-109
Job Sheet 183336



Part No: RBBP1425-109

Job Qty: 12 ea

DAG
21
9-89

Part Name: Engine Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D/IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	12 pcs		9/24/18	0.00	0.00	QC5		NOV 05 2018
120	Packaging	12 pcs		9/24/18	0.00	0.00	Packaging2		NOV 05 2018
125	QC	12 pcs		9/24/18	0.00	0.00	QC6		NOV 05 2018
130	Packaging	12 pcs		9/24/18	0.00	0.00	Packaging3-2		NOV 05 2018
140	QC21-SA	12 Ea		9/24/18	0.00	0.00	QC21		NOV 07 2018

Part Op 110 - Issue P/O to ICA Distribution: 041365 - Assemble RBBP1425-109 as per drawing and swage fittings. -
Descriptions: DART to supply RBBP1425-105-03 and RBBP1425-103-05
130 - IDENTIFY AND STOCK

oct 16. 2018 x 12 Ah

6A141D

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103-05	Guide	6 12 Ea (1 ea)	110-Purchasing	5118759
RBBP1425-105-03	Keeper	6 12 Ea (1 ea)	110-Purchasing	5096059
RBBP1425-109P	Engine Cable Assembly	6 12 Ea (1 ea)	110-Purchasing	5124406

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBBP1425-103-05	12	50	0
	RBBP1425-105-03	12	30	0
	RBBP1425-109P	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/18 12:07 PM dart.logan.david

CONTAINER NO.

S096059



Engine Cable Assembly

PART NO: RBBP1425 – 109

Serial No/Batch: S096059

Revision:

Operation: Packaging

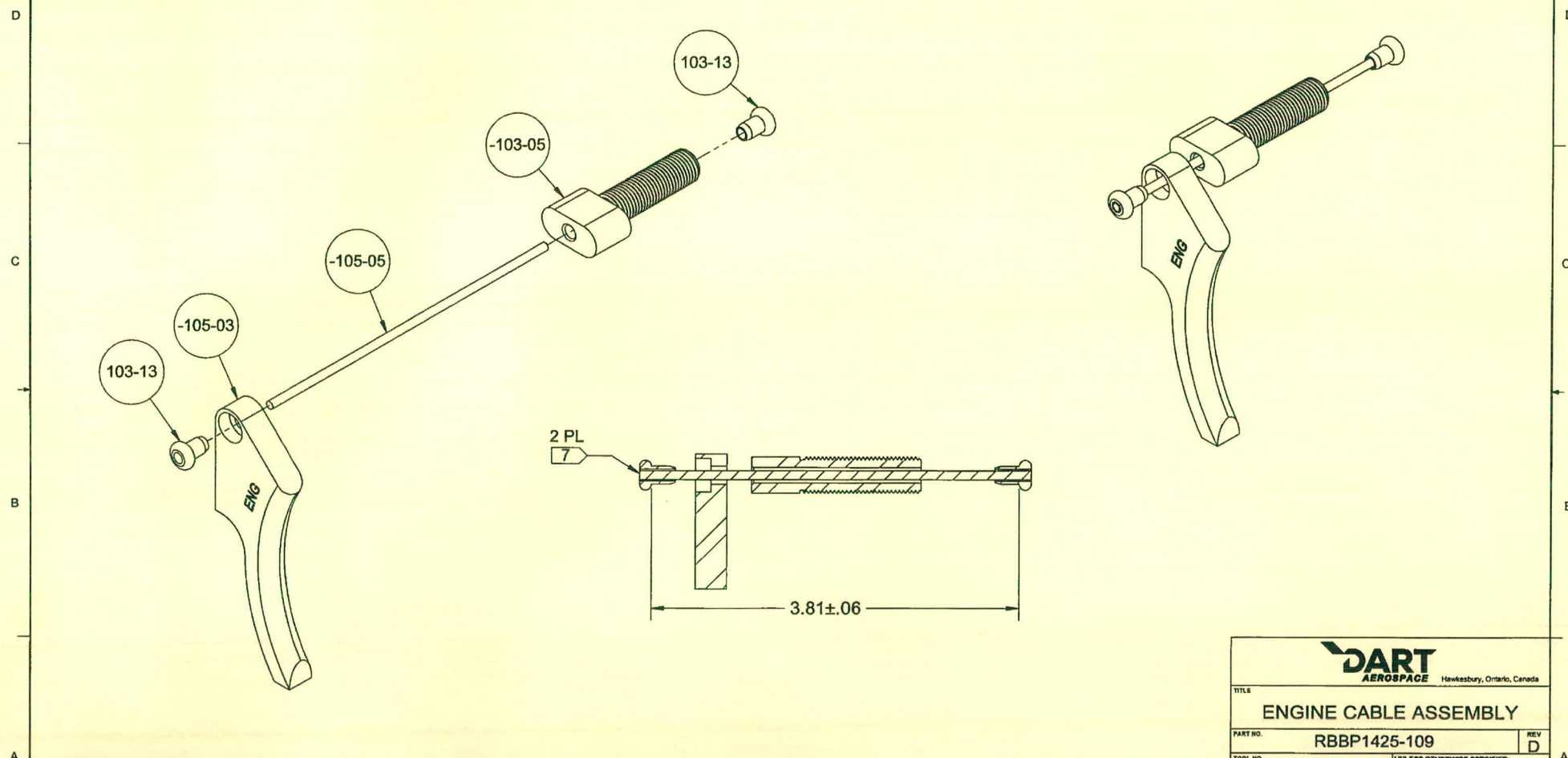
Change No:

Mfg Date: 07/25/18

Job No: 183336

ITEM #	QTY	PART #	TITLE
-105-03	1	RBBP1425-105-03	KEEPER
-105-05	1	RBBP1425-105-05	CABLE 3/32" DIA
-103-05	1	RBBP1425-103-05	GUIDE
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DIMENSION 3.807 +/- .060 CHANGED FOR 3.81 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A/N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GRIND SMOOTH AFTER CRIMPING

RBBP1425-109 ENGINE CABLE ASSEMBLY

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE ENGINE CABLE ASSEMBLY			
PART NO. RBBP1425-109		REV D	
TOOL NO. RBBP1425-109		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY: VM 1/23/2018		XXX ± .005	FRACTIONS ± 1/8
DRAWN BY: ML 03/20/2018		XX ± .01	ANGLES ± .5°
CHECKED BY: ML 03/20/2018		X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY: DP 03/20/2018		APPROVED BY: ML 03/26/2018	
SCALE: NTS		SHEET 10 OF 12	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041365**

Supplier: ICA001-VC
ICA Distribution
3592 Boulevard Poirier
St-Laurent
QC
H4R 2J5 Canada
Phone: 514 633 0055

PO No: PO041365
PO Date: 10/16/18
Due Date: 11/6/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183335	RBBP1425-107P	999-RBBP1425-107P		Transmission cable assembly	Firmed	-	11/6/18	10 pcs	0 pcs	10 pcs	\$31.05/pcs	\$310.50
						10 X	NOV 05 2018						
2	183336	RBBP1425-109P	999-RBBP1425-109P		Engine Cable Assembly	Firmed	-	11/6/18	6 Ea	0 Ea	6 Ea	\$31.05/Ea	\$186.30
						6 X	NOV 05 2018						
Grand Total:													\$496.80

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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

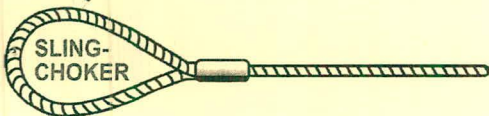
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

rk

Plex 11/2/18 1:54 PM dart.Lussier.Patrick



ICA Distribution

Div. de Manufacture Sling-Choker (Hamilton) Ltee.

3592 Boulevard Poirier, Ville St-Laurent, QC H4R 2J5
Tel: (514) 633-0055 Email: info@icadistribution.com

BORDEAU

D'EXPÉDITION

No. de Client

Bon De Commande

Date De La Facture

Page

0000117035

401940

041365 ✓

01-Nov-2018

1

FACTURÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.

HAWKESBURY ON K6A 1K7

EXPÉDIÉ À:

DART AEROSPACE LTD.

1270 ABERDEEN ST.

HAWKESBURY ON K6A 1K7

(613) 632-3336

(613) 632-3336

MODALITÉS DE PAIEMENT **Net 30 days** F.A.B. CALL WHEN READY DEVISE Canadian dollars

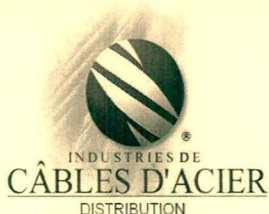
MODE D'EXPÉDITION CUSTOMER CHOICE PRO NO. COMMANDE 0000117035

DATE D'EXPÉDITION ESNT 0.0 * INV VIA MAIL / MISC TERR 88

LIGNE	NUMÉRO DE PIÈCE / DESCRIPTION	UNITÉ DE MEASURE	COMM	EXP	EN SOUF
1 *	999-RBBP1425-107P ✓ ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-107 REV D TRANS CABLE ASSEMBLY MADE WITH LARGE KEEPER	EA	10 ✓	10 ✓	
2 *	999-RBBP1425-109P ✓ ASSY 3/32" X 3.81" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-109 REV D ENGINE CABLE ASSEMBLY MADE WITH SMALL KEEPER REF 23696 THANK YOU - STEVE WILSON TEL-514-633-0055 FX - 514-633-0066 stevenw@icadistribution.com	EA	6 ✓	6 ✓	

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HST No: 104888037RT0001

**ICA DISTRIBUTION**

Div. de Manufacture Sling-Choker (Hamilton) Ltée

3592 boul Poirier

St-Laurent, Qc H4R 2J5

Certificat N° / Certificate N°: 117035-2-1a6**Date:** November 2, 2018

CERTIFICAT DE CONFORMITÉ

CERTIFICATE OF CONFORMANCE

CLIENT / CUSTOMER: DART AEROSPACE LTD.**Numéro de COMMANDE du CLIENT / CUSTOMER ORDER NO. :** 041365 ✓

Qté commandée / Qty ordered	Qté expédiée / Qty shipped	Code # Item / Part id #	DESCRIPTION
6	6 ✓	999-RBBP1425-109P ✓	LINE 2 ASSY WIRE ROPE 3/32" 7X7G C/W 3-7/8" SHANK BALL Applicable on wire rope assembly only. Fittings provided by customer. Facteur de conception / Design factor 5@1 Charge Maximale d'Utilisation / Working Load Limit 92 lb @ 90°
Nouveau/new ☒ Réparation/repair ☐			

Cette lettre confirme que l'article(les) ci-haut mentionné(s) rencontre(nt), dépasse(nt) et est (sont) conforme(s) aux Normes Fédérales No. : Catalogue du produit ainsi du fabricant et est (sont) considéré(s) comme le Standard de l'industrie.

This letter is to confirm that the item(s) described conform(s) and meet(s) or exceed(s) Federal Specification No.: the Product catalog as with the manufacturer and is (are) considered as the Industry Standard.

Steven Wilson

